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Jun 14, · ACI R supersedes ACI R and was adopted and published September Copyright © , American Concrete Institute. Popular Links: Console · Consoles · Design. GUIDE TO COLD WEATHER CONCRETING (ACI R) damaged by exposure to a single freezing-and-thawing cycle (Powers). It will mature to its potential strength and will not . An ACI Standard Reported by ACI Committee ACI (Reapproved) This Standard Specification gives requirements for cold weather concreting. It includes cold weather requirements for preparations prior to placement of concrete, and protection of concrete. Keywords: accelerating admixtures; cold weather; compressive strength;. GUIDE TO COLD WEATHER CONCRETING (ACI R) damaged by exposure to a single freezing-and-thawing cycle (Powers). It will mature to its potential strength and will not be damaged, despite subsequent exposure to cold weather (Malhotra and Berwanger). ACI R lists the objectives of cold weather concret-ing practices. The main goal is to prevent damage to concrete due to early-age freezing.