

Fluid Control Components | Coolant Control Valve | SEIMITSU

<u>SEIMITSU</u> represents <u>Fluid Control Components</u> (valve) that is resistant to foreign matter and specialized for coolant control in <u>machine tools</u>.

Following are the features explained descriptively.

Referral Link: https://medium.com/@marketing_70322/fluid-control-components-coolant-control-valve-seimitsu-74134cca7218

Detailed product information please visit our website: www.seimitsu.in

SEIMITSU's Fluid Control Components Specialized for below Specifications





3-port valve for low pressure (coolant valve) CV3E. CVS3E

	CV3E/CVS3E		
Item	20A	25A	
Actuation	Directional (COM port pressurization only)		
Working fluid	Coolant		
Fluid viscosity mm ² /s	500 or less		
Working pressure MPa	0 (≈0 psi, 0 bar) to 0.3 (≈44 psi, 3 bar)		
Proof pressure (water pressure) MPa	2.0 (≈290 psi, 20 bar)		
Fluid temperature °C	-10 (14°F) to 60 (140°F)		
Ambient temperature °C	-10 (14°F) to 60 (140°F)		
Valve seat leakage cm³/min	20 or less		
Orifice size mm	22.8 or equiv.	29.3 or equiv	
Cv	12.5	20	
Port size	Rc3/4	Rc1	
Weight kg	2.2(2.1) *1	3.9(3.8) *1	
Pilot fluid	Air		
Pilot pressure MPa	0.25 (≈36 psi, 2.5 bar) to 0.5 (≈73 psi, 5 bar)		
Pilot port size	Rc1/4		
Mounting orientation	Unrestricted		

Item	CCH-10	CCH-15	CCH-20
Working fluid	Coolant/water/other non-corrosive liquids (*1)		
Fluid viscosity mm ² /s	500 or less		
Max. working pressure MPa	7.0 (=1000 psi, 70 bar)		
Proof pressure (water pressure) MPa	14.0 (≈2000 psi, 140 bar)		
Fluid temperature °C	-10 (14°F) to 60 (140°F) (no freezing)		
Ambient temperature °C	-10 (14°F) to 60 (140°F)		
Cracking pressure kPa	6 (≈870 psi, 60 bar) (reference value) (*2)		
Valve seat leakage cm³/min	1.0 or less (water pressure)		
Port size	Rc3/8	Rc1/2	Rc3/4
Cv	3.6	6.9	11.0
Weight kg	0.27	0.44	0.88
Mounting orientation	Unrestricted		



Check Valve for (Coolant Control) CCH



Pressure Switch for Coolants CPE.CPD

Item		CPE	
Working fluid		Coolant, air, other non-corrosive liquids, gases	
Rated pressure MPa		0 (≈0 psi, 0 bar) to 1.0 (≈150 psi, 10 bar)	
Proof pressure (water pressure)	MPa	1.5 (≈220 psi, 15 bar)	
Pressure adjusting range MPa		0.05 (=7.3 psi, 0.5 bar) to 0.8 (=120 psi, 8 bar)	
Fluid temperature °C		0 (32°F) to 50 (122°F)	
Ambient temperature °C		0 (32°F) to 50 (122°F)	
Port size		Rc1/4	
Micro switch		Z-15GD-B (OMRON)	
Contact array		1ab	
Hysteresis M	Pa	0.04 (≈5.8 psi) or less (set pressure 0.05 (≈7.3 psi) to 0.3 (≈44 psi))	
		0.1 (≈15 psi) or less (set pressure 0.31 (≈45 psi) to 0.8 (≈120 psi))	
Repeatability M	Pa	±0.02 (≈2.9 psi, 0.2 bar)	
Allowable operation frequency times	slmin.	20	
Rated voltage		100 VAC, 200 VAC, 24 VDC	
Insulation resistance	MΩ	100 or more (with 500 VDC megger)	
Weight	kg	0.58	
Mounting orientation		Vertical direction with the adjusting screw up	
Degree of protection		IP65 (dust proof/jet-proof) equivalent	

Model No.		CVE2/CVSE2	CVE22/CVSE22	
Actuation		NC	NO	
Working fluid		Coolant/other non-corrosive liquids (*1)		
Fluid viscosity	mm²/s	500 or less		
Working pressure	MPa	0 (≈0 psi, 0 bar) to 0.5 (≈73 psi, 5 bar)		
Proof pressure (water pressure) MPa		2.0 (≈290 psi, 20 bar)		
Fluid temperature	°C	-10 (14°F) to 60 (140°F) (no freezing)		
Ambient temperature	°C	-10 (14°F) to 60 (140°F)		
Valve seat leakage	cm³/min	20 or less (water pressure) (*2)		
Mounting orientation		Unrestricted		
Pilot fluid		Air		
Pilot pressure	MPa	0.25 (≈36 psi, 2.5 bar) to 0.7 (≈100 psi, 7 bar)		



Air Operated 2-port valve (Coolant Valve) CVE2 • CVSE2 • GCVE2 • GCVSE2

